



Primary System Managers' Concerns & Recommendations for Instrumentation

S. Childress, C. Moore



2003 Priority Tasks



Our top (critical path) priorities for this year to date have been to accomplish:

➤ Readiness for the ongoing 2003 accelerator system shutdown (magnets, magnet stands, installation preparations, installation of 28 magnets, MI area cabling and LCW)

➤ Beneficial occupancy of MI-65, target hall and pretarget enclosures. Initiation of pretarget magnet installation.

➤ **THESE HAVE BEEN LARGELY ACCOMPLISHED**
& remaining '03 Shutdown tasks are well on track.



NuMI MI-608 Region



- NuMI Extraction Lambertsons & Transport Magnets



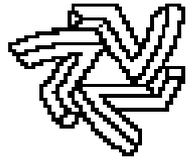
NuMI Extraction Enclosure



- V108 Down-bend Dipoles



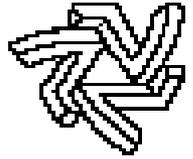
Summer 2004 Shutdown



- **For the upstream half of the NuMI primary beam: MI-60 and Extraction Enclosures, our ONLY work access is through the Main Injector / Recycler tunnel – with severe restrictions on access options.**
- **Magnets are in – but we still must install correctors, all instrumentation, vacuum system, LCW hookup, much cabling, alignment network and extensive testing.**
- **In these Enclosures, we must be fully beam ready at the end of the Summer 2004 Shutdown! Failure to accomplish this puts in serious jeopardy the NuMI DOE project schedule**



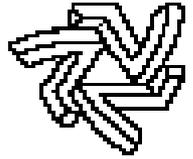
Instrumentation is now Critical Path



- **For the primary beam system, instrumentation has now become the critical path**
- **Progress is good for loss monitors, beam toroids, BPM detectors, profile monitor scanners**
- **BPM electronics procurements are underway. A significant effort is needed by BD/Instrumentation staff to construct the NuMI system. We are looking to benefit greatly from solid experience with the recent Recycler BPM electronics**
- **Our major concern – is profile monitor readiness. We have great reservations regarding timely convergence of the current effort to meet the schedule we have to meet**



Profile Monitor Options



- **The UT-Austin effort began in summer 2002, with schedule milestones:**
 - **Development of prototype SEM - Feb. 2003**
 - **Begin production chamber construction – June 2003**
 - **Installation in NuMI tunnel – July 2004**
- **Current status is still with development of the first complete prototype. July 2004 is now less than 9 months away. Work is being done by a very good group – but as with many development efforts learning paths are often steep. Many efforts have taken x 2-3 longer than anticipated**
- **The profile monitors are truly essential, both for initial NuMI commissioning and sustained operation**



Profile Monitor Options (cont)



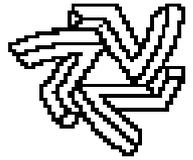
- For monitors in the upstream half of the NuMI line, where we **MUST** be ready this summer, with robust profile monitors, we believe we must now use FNAL built devices (R. Webber presentation)

- For the downstream half of the NuMI line the constraints are somewhat different:
 - We have continuous access option, impacting only NuMI
 - Ti foils are clearly the better choice for targeting profile monitors, where a much higher duty cycle of use is desirable (ideal is 100%, achievable is ??)
 - A few months – **but only a few** – of schedule float is possible here

- The initial Ti foil prototype has not yet been beam tested, due to vacuum chamber problems. It is currently being installed in the Mini-BooNE beam for November beam tests



Profile Monitor Options (cont)



➤ Some other concerns:

- **there is currently not compatibility in SEM wire/foil mounting between FNAL and UT-Austin devices. This makes more difficult the adaptation of Ti foils to more general BD usage, including the upstream half of NuMI line – at 2005 shutdown opportunity after significant beam experience is obtained**
- **Also, vacuum chamber stand mounts are very different. (We currently have engineering design on hold here for all of the beam-line). The best technical choice would be to maintain vacuum chamber compatibility**